cron

15. Mount electronic interfaces

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Step 1 — Parts Required

- CNC Frame
- Kettle Plug
- M3 Lock Nut (2 Pcs)
- M3x10 Counter Sunk Screw (2 Pcs)
- 2 Pin GX12 Connector (Soldered)
- Mounted LED (Soldered)
- Emergency Stop Plug
- Emergency stop cable

Step 2 — Tools Required

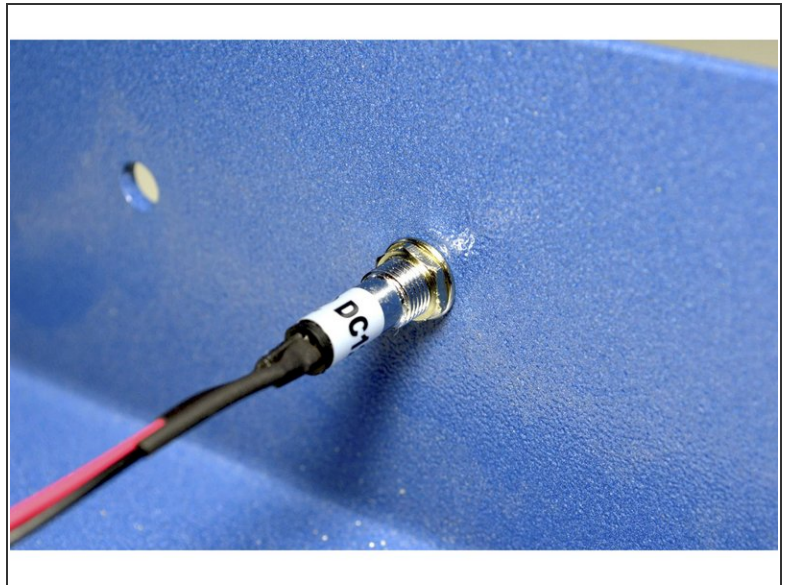- Sharp Nose Pliers
- Flat Screw Driver

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Step 3 — Mount Emergency Stop

- Mount emergency stop cable to emergency stop as illustrated

- Disassemble the Emergency Stop Plug as shown in the picture

- Mount the back end of the plug to the front panel with the orange plate to the top as shown

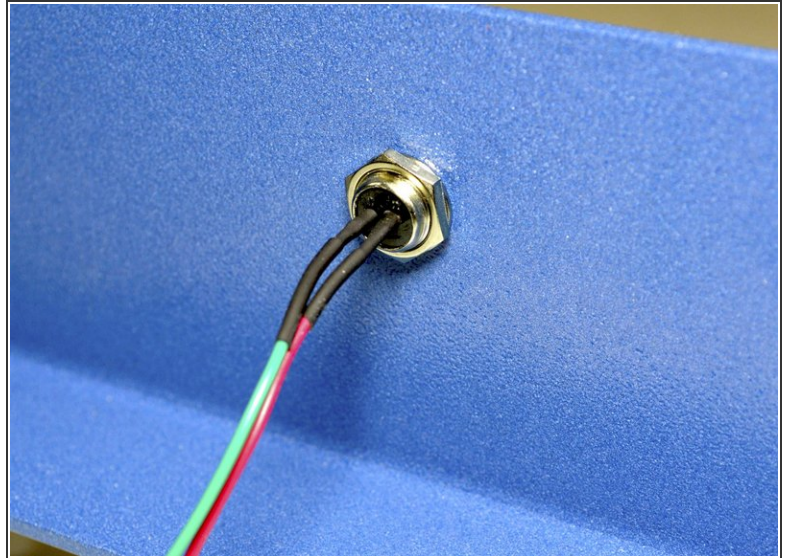- Fix the plug with the silver ring and screw the red knob on again

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Step 4 — Mount LED

- Remove the nut awn washer on the LED

- Pull the wires od the LED through the hole provided

- Fix the LED with the washer and nut as shown

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Step 5 — Mount Z-Probe Connector

- Remove the nut and washer from the GX12 connector

- Insert the connector in the Z-Probe hole in the back plate

- Mount the connector with the washer and nut as shown

Step 6 — Mount Kettle Plug

- Insert the kettle plug in the cut out provided

- Mount the kettle plug with the M3x10 Counter sunk screws (2 Pcs) and the M3 Lock Nuts (2 Pcs)

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