

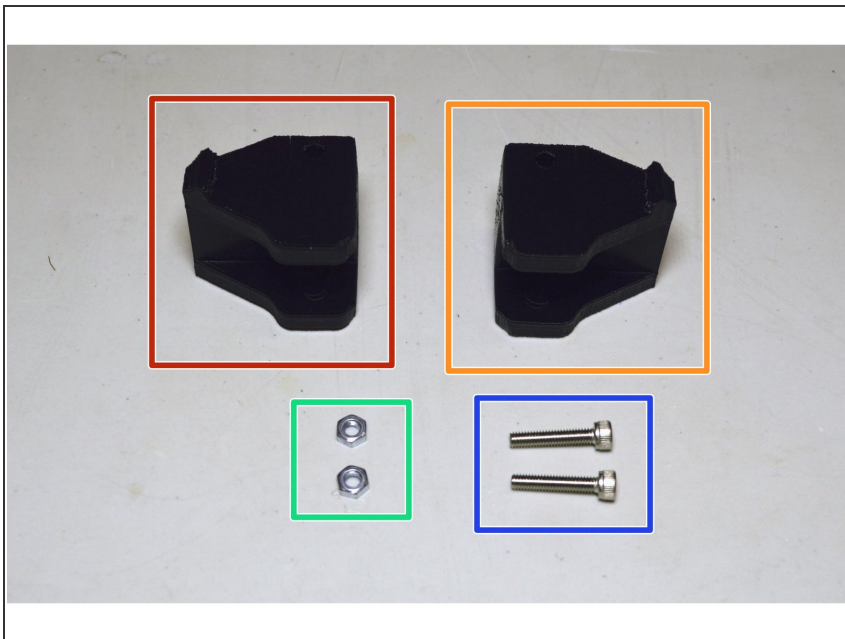
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20. Mount Drag Chain Brackets

Written By: Paul Cronje



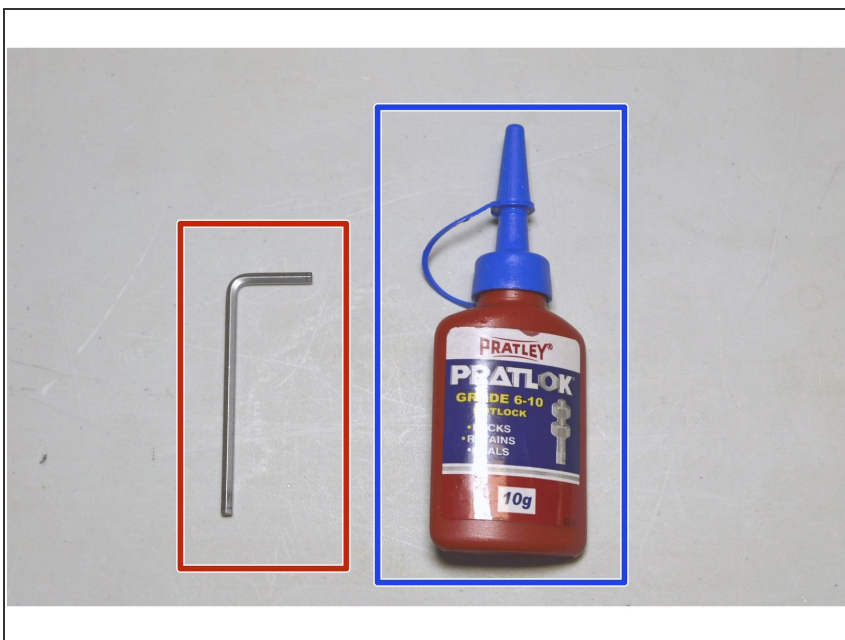
Step 1 — Parts Required



i This section is NOT required for the Small version. The Small version will not make use of the Y-Axis drag chains.

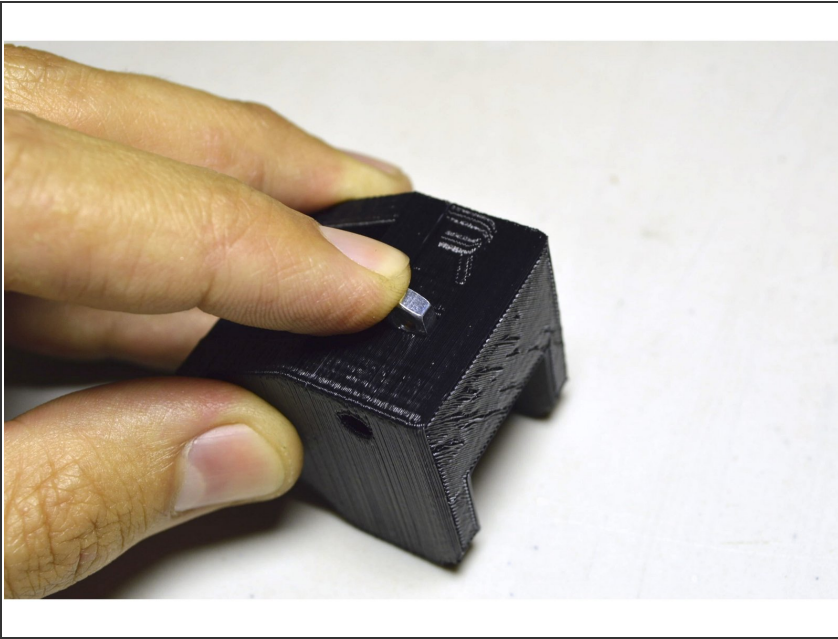
- Y-Drag Chain Bracket Left
- Y-Drag Chain Bracket Right
- M4 Nut (2 Pcs)
- M4x20 Cap Screw (2 Pcs)

Step 2 — Tools Required



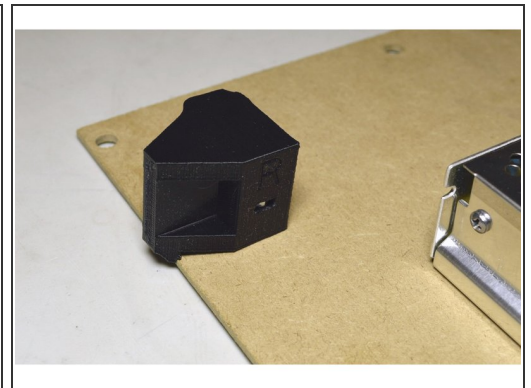
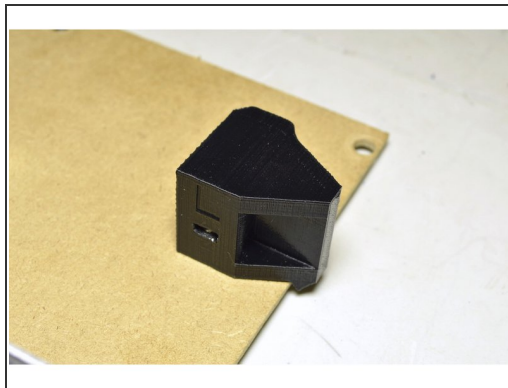
- 3mm Allen Key
- Pratley Pratlock

Step 3 — Prepare the Drag Chain Brackets



- Slide the M4 Nuts (2 Pcs) into the slots provided in the Printed Parts

Step 4 — Mount the Drag Chain Brackets



- Mount the Drag Chain brackets to the Electronics board with the M4x20 cap screws (2 Pcs) and the Pratley Pratlock
- The lip of the printed part will stick over the edge of the board to keep it from rotating