

cron

01. Mount toggle switch

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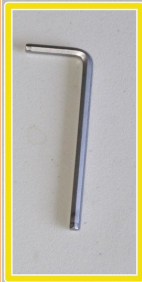


Step 1 — Parts required



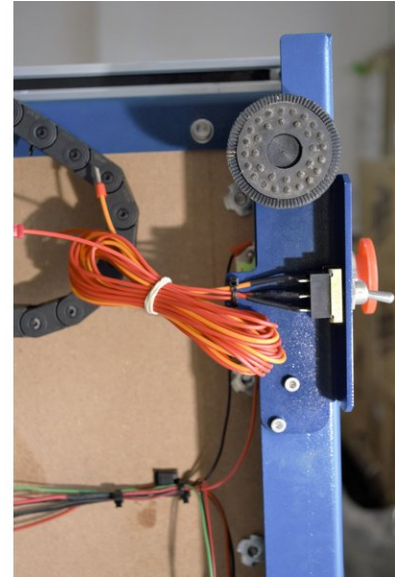
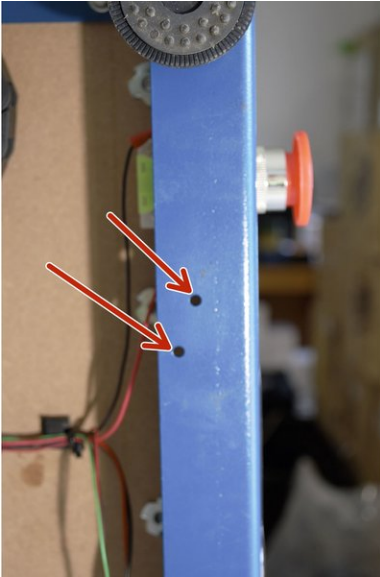
- Toggle Switch Assembly
- 2 pcs M4x12 Cap Screw
- 2 pcs M4 Lock Nuts

Step 2 — Tools Required



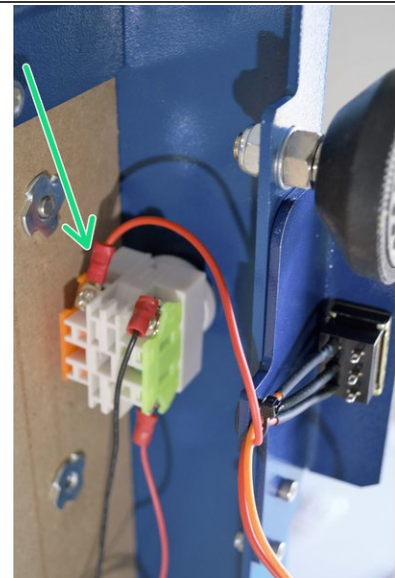
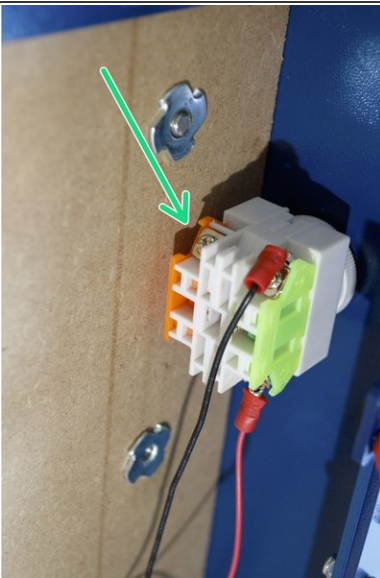
- Small Flat Screw Driver
- No 7 Spanner
- 3mm Allen Key

Step 3 — Mount the toggle switch assembly



- Mount the toggle switch assembly onto the bottom of the front plate of the CNC machine as shown
- Use the 2 pcs M4x12 cap screws and M4 lock nuts for this step

Step 4 — Connect toggle switch to E-Stop



- Connect the short red cable (centre pin on toggle switch) to the orange side (normally closed) on the E-Stop