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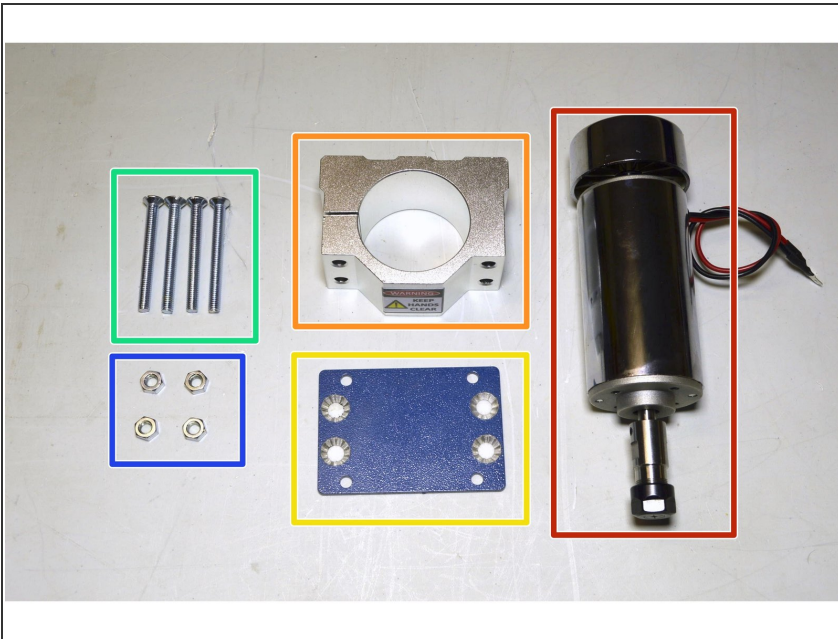
05. Spindle Assembly

Written By: Paul Cronje



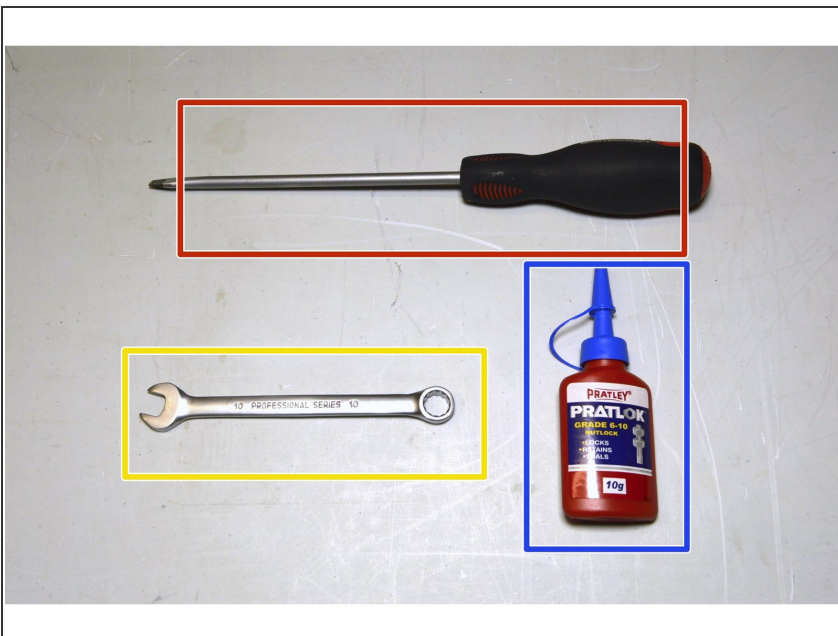
INTRODUCTION

Step 1 — Parts required



- 400W Spindle
- Spindle bracket
- Spindle back plate
- M6x60 counter sunk screw (4 Pcs)
- M6 Nut (4 Pcs)

Step 2 — Tools required



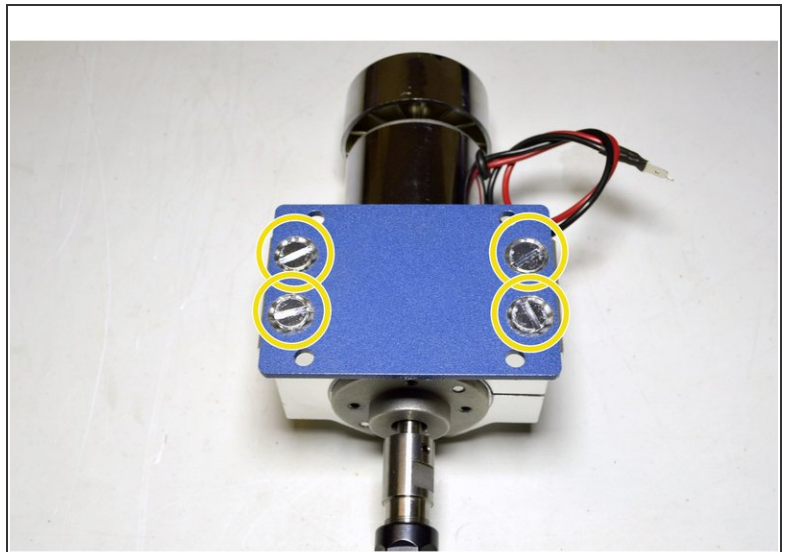
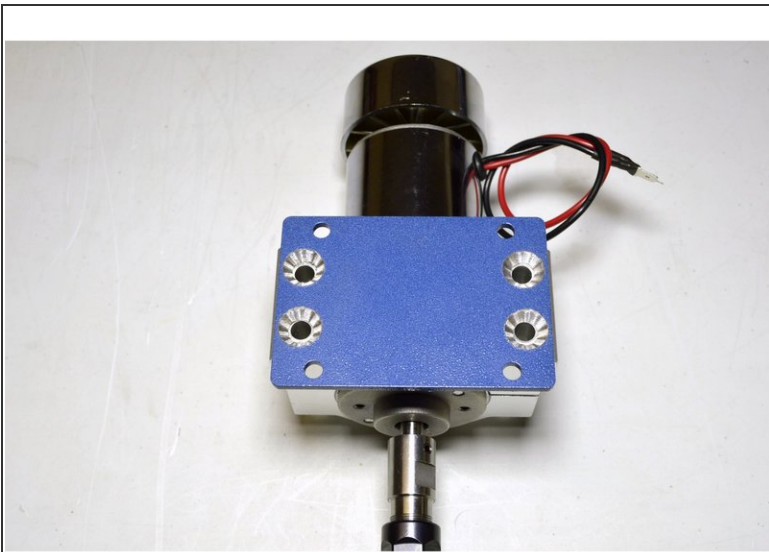
- Flat screw driver
- No. 10 Spanner
- Pratley Pratlock

Step 3 — Insert Spindle



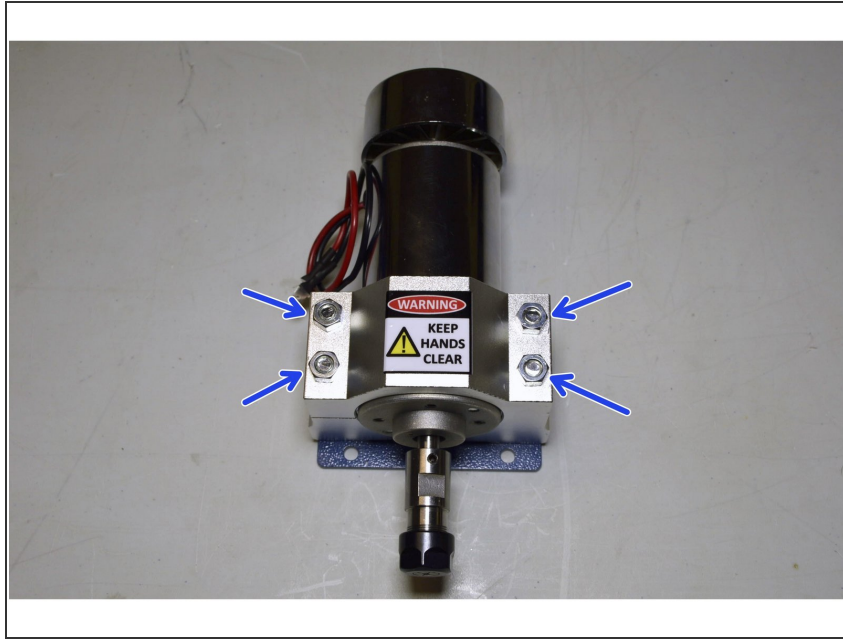
- Insert the spindle into the spindle bracket as shown in the picture

Step 4 — Insert spindle screws



- Turn the spindle around
- Place the Spindle plate on the back of the spindle bracket as shown in the picture
- Add the M6x60 screws (4 Pcs) to the holes as indicated

Step 5 — Clamp Spindle



- Turn the spindle assembly around again
- Add Pratley Pratlock to the screws
- Clamp the spindle down with the M6 nuts (4 Pcs) and fasten them with the No. 10 spanner and flat screw driver